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**B7B BSDB BSES**  
**F2S SCM**

(56) Documents Cited

**EP 0888952 A1**

**JP 2001206177 A**

**US 6293614 B1**

**US 6254172 B1**

**US 5564744 A**

**US 5163730 A**

**US 3779595 A**

(58) Field of Search

UK CL (Edition V ) **B7B, F2S**

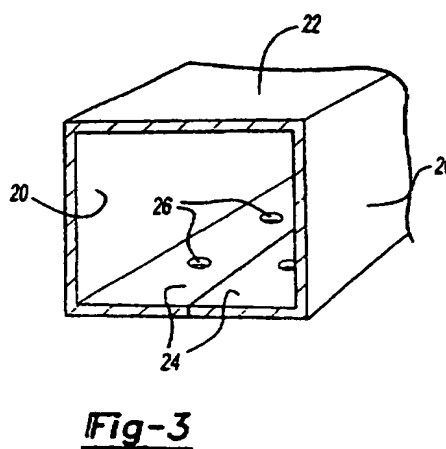
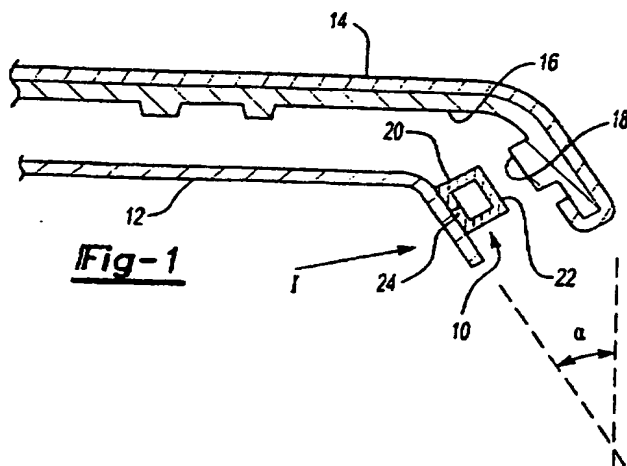
INT CL<sup>7</sup> **B60R**

Other: **ONLINE: EPODOC, JAPIO, WPI**

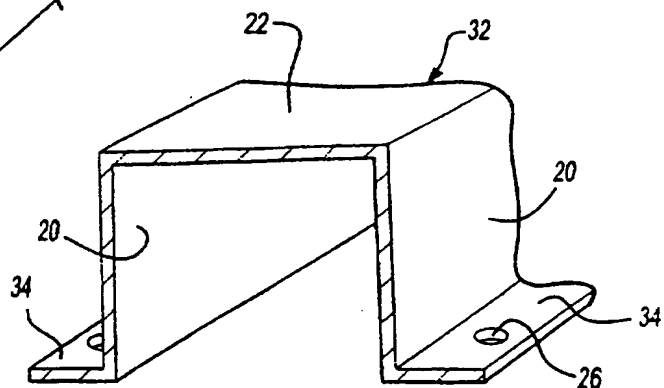
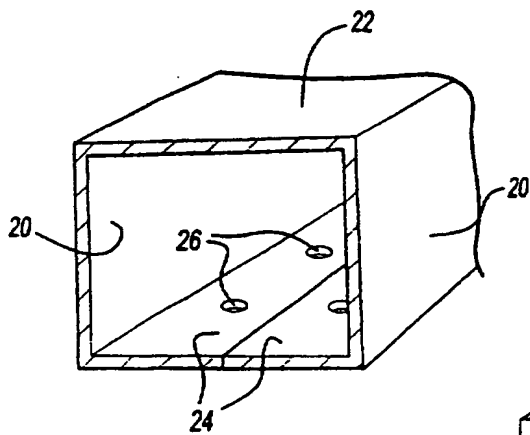
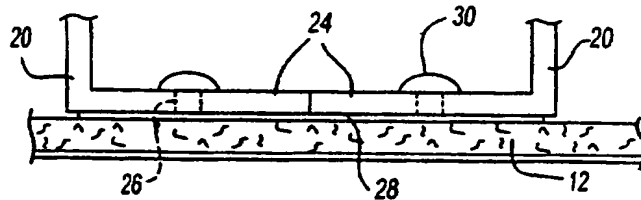
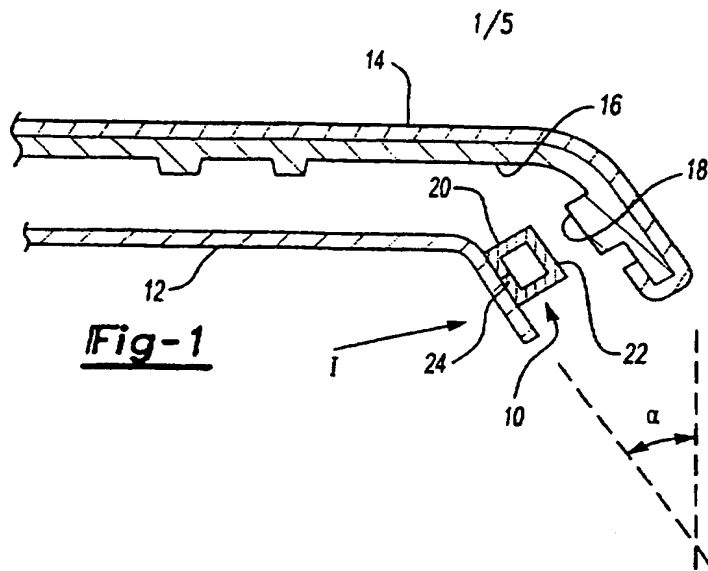
(54) Abstract Title

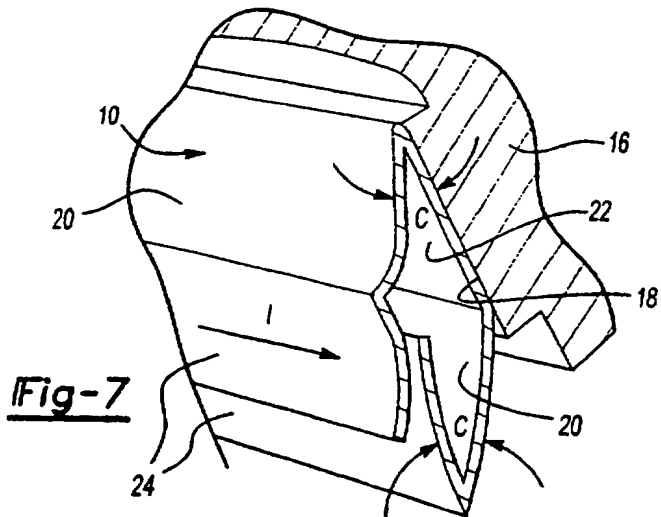
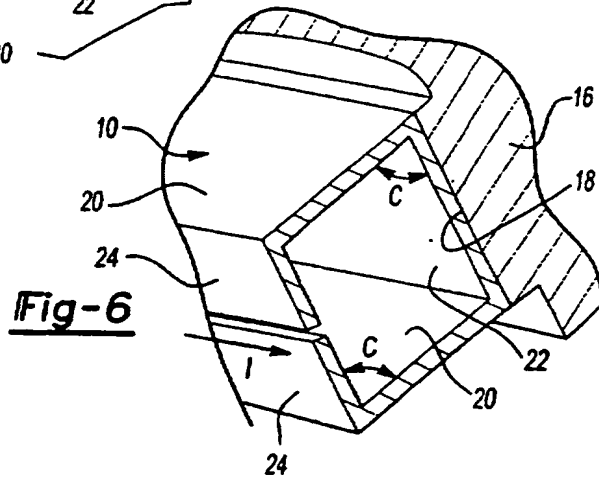
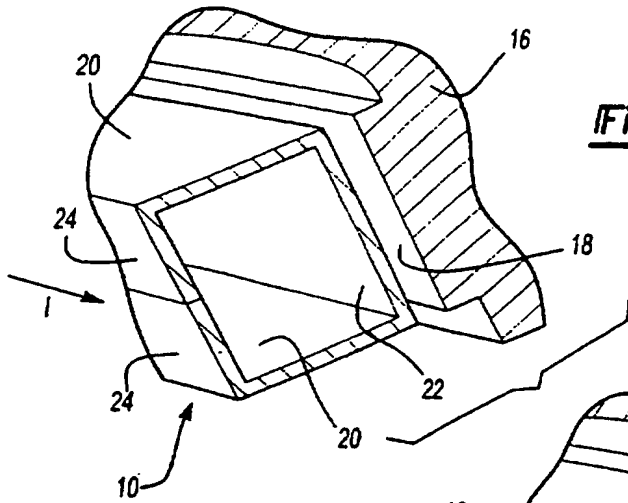
**Impact absorbing member for vehicle**

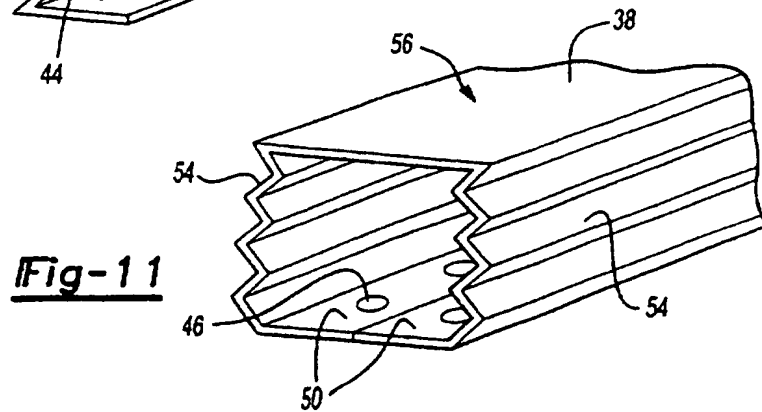
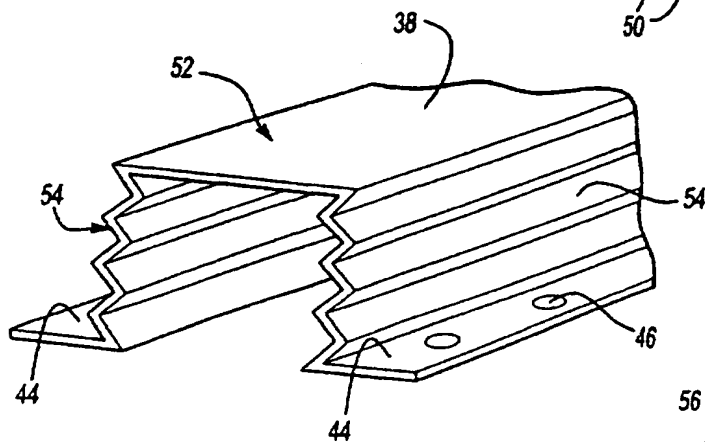
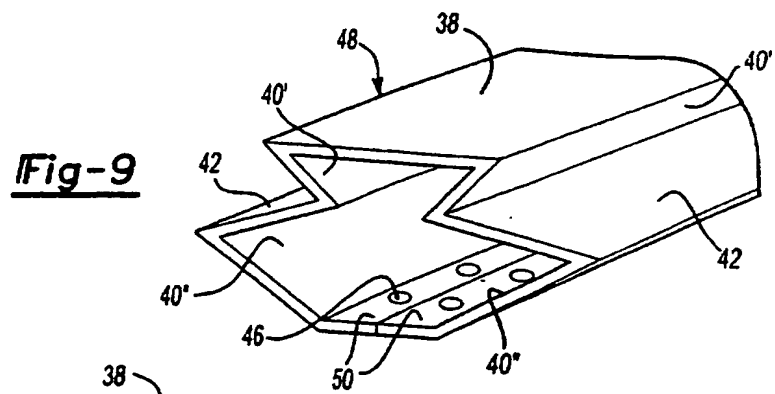
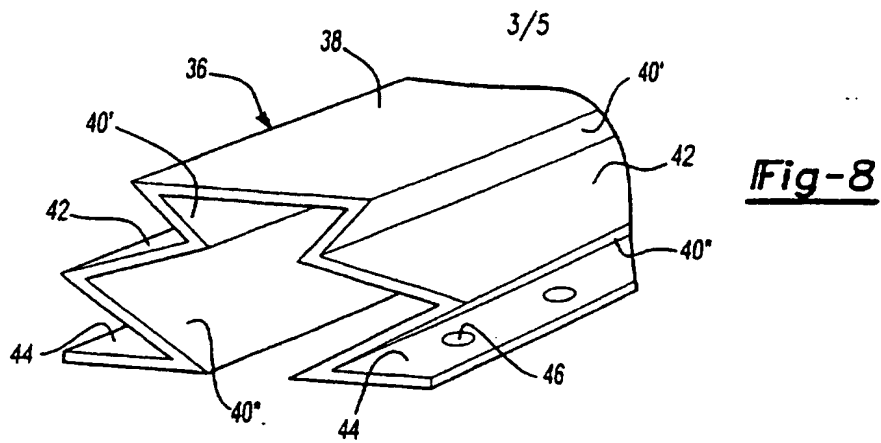
(57) An impact absorbing member 10 for a vehicle interior comprises a contact wall 22 and base wall 24 that are separated by at least one spacing wall 20, whereby the spacing wall is preferably not aligned with an anticipated direction I of an impact force. The spacing walls may be flat, curved (figures 14,15), or formed in the shape of a bellows (figures 8 to 11). The base wall may be provided with an adhesive, or may included fastening features such as holes 26 through which adhesive or fasteners may pass or may be formed as fastening rosettes (96, figure 17). The fastening means allows the base wall to be attached to an interior trim member 12. The base wall may have two portions which either face away from (figure 4), or towards each other. A method of manufacturing such an impact absorbing member is also provided.

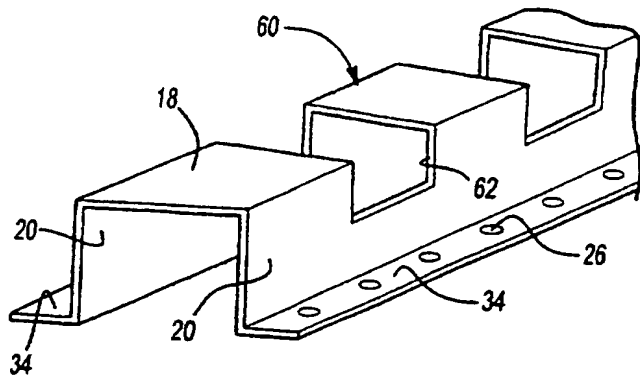


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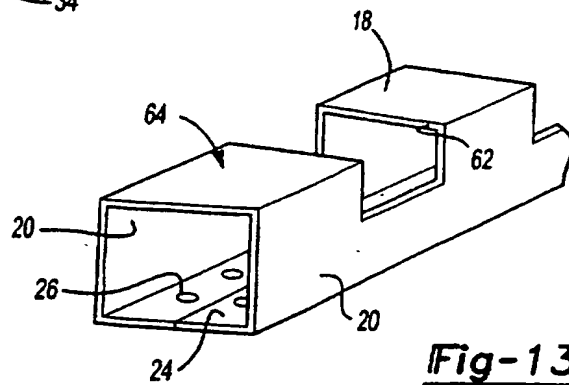




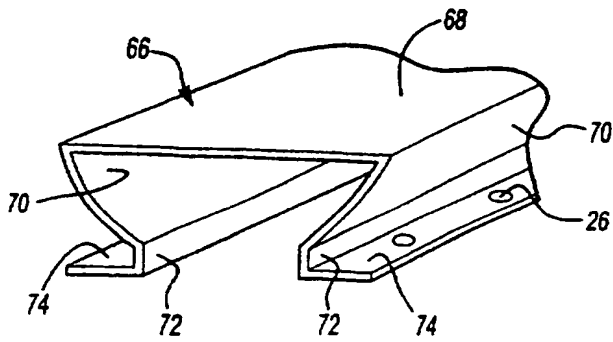




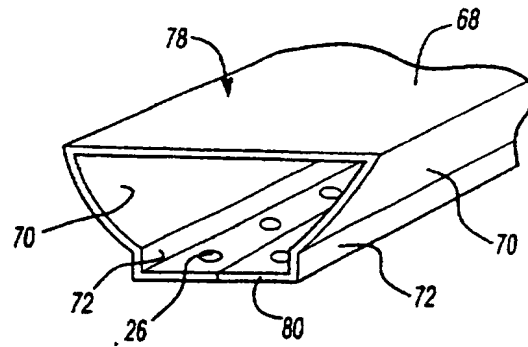
**Fig-12**



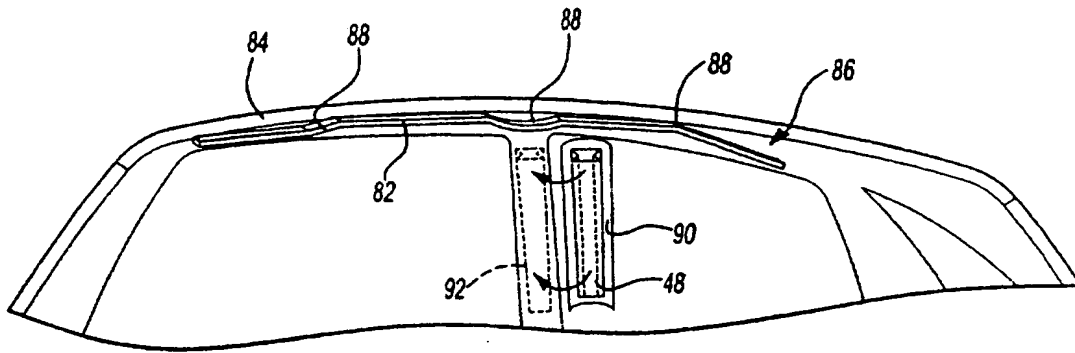
**Fig-13**



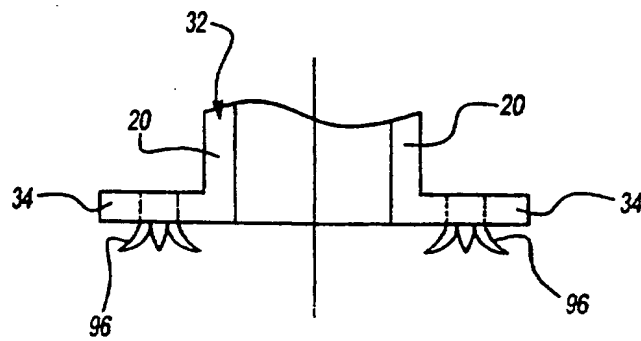
**Fig-14**



**Fig-15**



**Fig-16**



**Fig-17**

ENERGY ABSORBING STRUCTURE  
FOR AUTOMOBILE INTERIOR

BACKGROUND OF THE INVENTION

5      1.      Field of the Invention

The present invention relates to an impact energy absorbing member that may be disposed between interior automotive trim pieces and body-in-white vehicle components or other structural components.

2.      Background Art

10                      Impact energy absorbing members are necessitated by motor vehicle safety standards relating to design of vehicles to minimize injury to occupants. In particular, head impact injuries may be reduced or minimized by including impact energy absorbing elements between interior trim pieces and structural members that define the vehicle body surrounding the passenger compartment. Examples of  
15 structural members in the passenger compartment of the vehicle include A, B and C pillars that support the vehicle roof and define window and door openings. Such impact energy absorbing members may also be inserted between a headliner and peripheral areas of a vehicle roof such as the windshield header and roof rails.

20                      Different approaches have been taken to the design and arrangement of impact energy absorbing members. Impact energy absorbing members may be attached to the greenhouse support structure beams as is disclosed in U.S. Patent No. 6,012,764 which discloses the concept of providing a deformable sheet that is secured to a greenhouse beam of an automobile. The deformable sheet has a plurality of frustoconical or spherical protrusions that extend toward the interior of the vehicle for  
25 absorbing impact energy.

Another approach disclosed in U.S. Patent No. 5,680,886 is the provision of an impact energy absorber comprising of flexible pipe having a

quadrangle shaped cross section that is arranged between inner and outer panels of an automobile body. The pipe sections are made of craft paper and aluminum foil that are spiral wrapped. The pipe sections are glued to the inner and outer panels of the automotive body. This design suffers from the disadvantage of being relatively costly to manufacture. A complex manufacturing process is required to form two layers of craft paper and a layer of aluminum into a strand that is wound to form a square shaped flexible pipe.

There is a need for a low cost, easy to manufacture impact energy absorbing member that is lightweight and provides excellent impact absorption as reflected in impact absorption tests normally conducted pursuant to Federal Motor Vehicle Safety Standards. There is also a need for an impact energy absorbing structure that is easily assembled to automotive headliners and interior trim pieces so that they are securely held in place and do not become dislodged during normal vehicle operation. A simple impact energy absorbing member that offers flexible design alternatives and exhibits uniform stiffness regardless of temperature is also needed.

## SUMMARY OF THE INVENTION

According to the present invention there is provided an impact absorbing member for a vehicle, and a method of making an impact absorbing member, as described in the accompanying claims.

Several embodiments of an impact energy absorbing member are disclosed that may be formed of sheet metal by a roll forming or sheet metal stamping operation. Alternatively, they could be formed as an extrusion or in an injection molding or blow molding process.

Another aspect of the invention also relates to the manner in which the impact energy absorbing member is secured to headliner or interior trim pieces. The impact energy absorber members are preferably oriented so that the walls of the impact energy absorbing member are not aligned so that they must be compressed



when impacted in the direction of the expected impact force. The walls of the impact energy absorbing member preferably extend in an oblique or acute angle relative to the expected angle of impact force. As a result, the impact energy absorbing member is deformed in such a way that the deformation is focused at the corners of the impact absorbing member where adjacent walls intersect. At least some of the corners are caused to deform so that the walls joined at the corner are caused to converge forming a corner having a more acute angle of intersection.

Another aspect of the invention relates to the method in which the impact energy absorbing members are secured to headliners and vehicle trim members. The impact absorbing members may have a wall including holes that are pressed against a hot melt glue or other adhesive that is applied either to the wall of the impact absorbing member or the interior trim piece or headliner such that the adhesive flows into the holes and forms a head on the interior of the wall. The adhesive extruded through the hole forms a head on the inside of the impact absorbing member and functions in a manner similar to a rivet connection. A pressure sensitive adhesive in liquid paste or tape form could also be used to attach the members. Alternatively, stamped rosettes may be formed in a wall that are pressed into engagement with the headliner or trim piece.

These and other aspects of the invention will be more fully understood in view of the attached drawings and following detailed description of various embodiments of applicant's invention.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is a fragmentary cross-sectional view showing a vehicle roof and headliner with the impact energy absorbing member assembled to the headliner;

FIGURE 2 is a fragmentary end view of an impact energy absorbing member made in accordance with Figure 1 assembled to a headliner by means of adhesive that is extruded through holes in the member;

FIGURE 3 is a fragmentary perspective view of one embodiment of an impact energy absorbing member;

FIGURE 4 is a fragmentary perspective view of another embodiment of an impact energy absorbing member;

5                   FIGURES 5-7 are fragmentary cross-sectional views showing progressive deformation of an impact absorbing member as it is impacted and deformed when it is driven into contact with a portion of a vehicle roof structure;

FIGURES 8-15 are fragmentary perspective views of other impact energy absorbing members;

10                   FIGURE 16 is a side elevation view of a headliner having a contoured impact energy absorbing member; and

FIGURE 17 is an enlarged fragmentary end view of an impact energy absorbing member illustrating an alternative mounting arrangement.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

15                   Referring now to Figure 1, an impact energy absorbing member 10 is shown secured to a headliner 12. The headliner 12 is assembled to a roof panel 14 and inner roof structure 16 as is well known in the art. The inner roof structure 16 is made up of an inner roof panel and structural reinforcements that are not shown in detail. The inner roof structure 16 defines a contact surface 18 against which the impact  
20                   energy absorbing member 10 is driven in an impact event. The impact energy absorbing member 10 is secured to the headliner 12 and held at an angle  $\alpha$  relative to a vertical axis. The impact arrow I indicates one anticipated direction of impact that is expected in the event of a collision for which the impact energy absorbing member 10 is intended to protect vehicle occupants.

The impact energy absorbing member 10 includes spacing walls 20 that space a contact wall 22 from the base wall 24. Referring now to Figure 2, the relationship of the spacing walls 20 and base wall 24 is shown in greater detail. The base wall 24 is assembled to the headliner 12. The headliner 12 holds the impact energy absorbing member 10 at an angle relative to the impact arrow I so that impact forces are not aligned with any of the walls 20-24 of the impact energy absorbing member 10. In the event an occupant is thrust into the headliner 12 in the area of the impact absorbing member 10, the impact absorbing member 10 is deformed as will be described more specifically with reference to Figures 5-7 below.

10 The impact energy absorbing member 10 may include holes 26 in the base wall 24 as illustrated in Figure 3. Adhesive 28 is applied to either the headliner 12 or base wall 24 to secure the impact energy absorbing member 10 to the headliner 12. Adhesive 28 may be extruded through the holes 26 to form an extruded adhesive head 30 that serves to lock the impact energy absorbing member 10 to the headliner  
15 12.

Referring now to Figure 4, an open base embodiment generally indicated by reference numeral 32 is illustrated. The open base impact absorbing member 32 is generally similar to the impact energy absorbing member 10 and the same reference numerals are used to refer to corresponding parts thereof. The principal difference in the open base impact absorbing member 32 is that mounting flanges 34 are provided instead of base walls 24. The impact absorbing member 32 is secured to the headliner 12 or other interior trim panel by means of the mounting flanges 34.

Referring now to Figures 5-7, an impact and subsequent deformation are illustrated schematically. The impact energy absorbing member 10 is shown without the headliner 12 to permit the deformation of the impact energy absorbing member 10 to be more easily viewed. Referring to Figure 5, the impact energy absorbing member 10 is shown supported relative to the contact surface 18 of the inner roof structure 16 with a slight gap therebetween. The gap is provided to minimize any squeak or rattle that could be created by the impact energy absorbing  
25  
30

member 10 contacting the contact surface 18. In Figure 5, the impact energy absorbing member 10 is shown disposed at an angle of inclination so that the impact represented by impact arrow I is not aligned with the length of any wall of the member 10.

5 Referring now to Figure 6, in the initial phases of impact, the contact wall 22 is driven into the contact surface 18 and the base walls 24 and upper spacing wall 20 are driven towards the contact wall 22 and lower spacing wall 20. The arrows at the upper and lower corners of the member 10 indicate the corner where the deformation of the member 10 is focused.

10 Referring now to Figure 7, the deformation seen in Figure 6 is further progressed with the possibility being shown of the base wall 24 being shifted out of alignment while the compression of the corner is more pronounced.

Referring now to Figure 8, a different embodiment of an impact energy absorbing member is shown that is referred to herein as a Z-bellows open base  
15 embodiment 36 wherein a contact wall 38 similar to contact wall 22 of the previously described embodiment is provided. The contact wall 38 is supported by convergent walls 40' and 40" and divergent walls 42. The convergent and divergent references refer to the orientation of the walls relative to the contact wall 38. Mounting flanges 44 are provided on the opposite side of the Z-bellows embodiment 36 from the contact  
20 wall 38 and are used to secure the Z-bellows embodiment to the headliner or vehicle trim piece by means of the adhesive as previously described.

Referring now to Figure 9, a Z-bellows closed base embodiment 48 is shown that is similar in many respects to the embodiment shown in Figure 8. Similar reference numerals are used to indicate similar parts. Base walls 50 are shown that  
25 extend toward each other. The base walls 50 may be welded if desired or may be formed as two walls that abut one another.

Referring now to Figure 10, an elongated bellows open base embodiment 52 is shown to include a fan fold wall that interconnects contact wall 38

to flanges 44. Flanges 44 have holes for receiving adhesive that is used to secure the member 52 to an interior trim piece or headliner.

Similarly, in Figure 11, an elongated bellows closed base embodiment 56 is shown that is similar in all material respects to the embodiment shown in Figure 10 but includes base walls 50 instead of the mounting flanges 44.

Referring now to Figure 12, another alternative embodiment of an impact absorbing member is identified by reference numeral 60. This embodiment differs from that of Figure 4 due to the inclusion of cut-outs 62. The cut-outs 62 may be used to modify the impact absorbing characteristics of the impact absorbing member 60 and also may be provided for the purpose of reducing the weight of the impact absorbing member 60. The cut-outs 62 enhance the flexibility with respect to the elongate length providing ease in mating the member with contoured surfaces within a headliner.

Referring now to Figure 13, another embodiment is identified by reference numeral 64 that is similar to the impact energy absorbing member of Figure 3 but is provided with cut-outs 62 as previously described with reference to Figure 12.

Referring now to Figure 14, another embodiment is identified by reference numeral 66 that may be referred to as a flared open base embodiment of the impact absorbing member of the present invention. A broadened contact wall 68 is provided and serves a similar purpose to the contact wall 22 described above. Arcuate spacing wall 70 and perpendicular spacing wall 72 combine to space the broadened contact wall 68 from mounting flanges 74. The mounting flanges 74 include holes 26 as previously described that are used to secure the member 66 to an interior trim piece or headliner.

Referring now to Figure 15, a flared closed base embodiment 78 is shown that is similar in most respects to the embodiment shown in Figure 14 but includes base walls 80 having holes 26 that extend toward each other from the perpendicular spacing wall 72.

Referring now to Figure 16, an elongated contoured impact energy absorbing member is shown to illustrate how the impact absorbing members may be bent or contoured along their length to provide design flexibility. A headliner is not shown in Figure 16 so that the contoured impact absorbing member 82 may be seen.

5 The impact absorbing member is mounted below the roof 84 of the vehicle in the roof rail area 86. Several different contoured sections 88 are shown in the drawing to illustrate some of the possible configurations of the elongated contoured impact energy absorbing member 82.

Also shown in Figure 16 is an interior trim piece 90 that is adapted to

10 be placed over the B-pillar 92 of the vehicle. An impact absorbing member, such as the Z-bellows closed base embodiment 48 shown in Figure 9, is shown attached to the interior trim piece 90.

Referring now to Figure 17, an alternative mounting arrangement is shown wherein mounting flanges 34 are provided with rosettes 96 that are sharp

15 pierced metal portions that may be pressed into a vehicle interior trim piece or headliner to aid in securing the impact absorbing member in place on the interior trim piece or headliner.

The impact absorbing members 10 may be formed using a variety of different manufacturing processes. They may be formed from sheet metal in a roll

20 forming process or in a stamping operation. After forming the impact absorbing member to the desired cross-sectional shape, elongated impact absorbing members 82 as illustrated in Figure 16 may be additionally formed by bending along its length to follow body contours.

While embodiments of the invention have been illustrated and

25 described, it is not intended that these embodiments illustrate and describe all possible forms of the invention. Rather, the words used in the specification are words of description rather than limitation, and it is understood that various changes may be made without departing from the spirit and scope of the invention.

## CLAIMS

1. An impact absorbing member and an interior trim member of a vehicle interior in combination, comprising:
  - a base wall adapted to be secured to the interior trim member;
  - 5 at least one spacing wall extending in a direction away from the interior trim member, the spacing wall being connected to the base wall on a first end thereof; and
  - a contact wall connected to a second end of the spacing wall, wherein the contact wall is designed to have an impact force applied thereto.
- 10 2. The combination of claim 1 wherein the spacing wall is oriented on the interior trim member with the first and second ends not being in alignment with the impact force.
3. The combination of claim 1 or 2 wherein the base wall is formed by two legs.
- 15 4. The combination of claim 3 wherein the legs extend in opposite outward directions from the first end of the spacing walls.
5. The combination of claim 3 wherein the legs extend toward each other inwardly from the first end of the spacing walls.
- 20 6. The combination of any preceding claim wherein the base wall includes holes through which a bonding material applied to the interior trim may be extruded to secure the impact absorbing member to the interior trim member.
7. The combination of any one of claims 1 to 5 wherein the base wall includes integrally formed fastening rosettes that secure the impact absorbing member to the interior trim member.

8. The combination of any preceding claim wherein the contact wall is formed by two legs.
9. The combination of any preceding claim wherein the contact wall and spacing wall define openings that span the contact wall and extend partially through the spacing wall from the contact wall.
10. An impact absorbing member and an interior trim member of a vehicle interior in combination, comprising:  
a base wall adapted to be secured to the interior trim member;  
a contact wall that is designed to have an impact force applied thereto;  
and  
at least one bellows wall extending between the interior trim member and the base wall.
11. The combination of claim 10 wherein two bellows walls are provided, each bellows wall having a plurality of wall segments that are angularly oriented relative to each other and the base and contact walls, wherein each wall segment is oriented to be not in alignment with the impact force.
12. The combination of claim 10 or 11 wherein the base wall is formed by two legs.
13. The combination of claim 12 wherein the legs extend in opposite outward directions from the first end of the spacing walls.
14. The combination of claim 12 wherein the legs extend toward each other inwardly from the first end of the spacing walls.
15. The combination of any one of claims 10 to 14 wherein the base wall includes holes through which a bonding material applied to the interior trim may be extruded to secure the impact absorbing member to the interior trim member.



16. The combination of any one of claims 10 to 14 wherein the base wall includes integrally formed fastening rosettes that secure the impact absorbing member to the interior trim member.
- 5 17. The combination of any one of claims 10 to 16 wherein the contact wall is formed by two legs.
18. The combination of any one of claims 10 to 17 wherein the bellows wall includes a curved wall segment and a flat wall segment.
19. The combination of any one of claims 10 to 18 wherein the impact absorbing member is disposed adjacent to a roof support pillar.
- 10 20. The combination of any one of claims 10 to 19 wherein the impact absorbing member is contoured to follow a roof line of the vehicle with the base wall being secured to an inner roof component and the contact wall is secured to the headliner of the vehicle.
- 15 21. An impact absorbing member for a vehicle comprising:  
a sheet metal fabricated member defining a hollow space, the hollow space being bounded by a contact wall, first and second collapsible walls, and a mounting wall;  
wherein the collapsible walls extend between the mounting wall and the contact wall, the first and second collapsible walls being formed in the shape of  
20 a bellows to facilitate compression thereof in the event of an impact on the contact wall of at least a predetermined magnitude.
22. The impact absorbing member of claim 21 wherein the collapsible walls are oriented on the an interior trim member with no segment of the bellows being in alignment with the impact force.
- 25 23. The impact absorbing member of claim 21 or 22 wherein the base wall is formed by two legs.

24. The impact absorbing member of claim 23 wherein the legs extend in opposite outward directions from the collapsible walls.

25. The impact absorbing member of claim 23 wherein the legs extend toward each other inwardly from the collapsible walls.

5                   26. The impact absorbing member of any one of claims 21 to 25 wherein the base wall includes holes through which a bonding material may be extruded to secure the impact absorbing member to a an interior trim member.

                  27. The impact absorbing member of any one of claims 21 to 25 wherein the base wall includes integrally formed fastening rosettes that secure the  
10 impact absorbing member to a an interior trim member.

                  28. The impact absorbing member of any one of claims 21 to 27 wherein the contact wall is formed by two legs.

                  29. The impact absorbing member of any one of claims 21 to 28 wherein the contact wall and collapsible walls define openings that span the contact  
15 wall and extend partially through the collapsible walls from the contact wall.

                  30. The impact absorbing member of any preceding claim wherein the process used to form the member is a roll forming process.

                  31. The impact absorbing member of any preceding claim wherein the process used to form the member is a stamping process.

20                   32. The impact absorbing member of any preceding claim wherein the process used to form the member is an extrusion process.

                  33. The impact absorbing member of any preceding claim wherein the process used to form the member is an injection molding process.

34. The impact absorbing member of any preceding claim wherein the process used to form the member is a blow molding process.

35. A method of making an impact absorbing member comprising:  
cutting a blank of sheet metal;

5 forming the blank of sheet metal to include a contact wall, a base wall,  
and first and second spacing walls that extend between the contact wall and base wall;  
forming fastening features on the base wall; and  
assembling the base wall to a supporting surface in a vehicle with the  
fastening features facilitating securing the member to the supporting surface.

10 36. The method of claim 35 wherein the step of forming the blank  
is performed by a roll forming process.

37. The method of claim 35 wherein the step of forming the blank  
is performed by a stamping process.

15 38. The method of claim 35 wherein the step of forming fastener  
features comprises forming a plurality of holes in the base wall.

39. The method of claim 35 wherein the step of forming fastener  
features comprises forming rosettes on the base wall.

20 40. The method of any one of claims 35 to 39 further comprising  
the step of bending the impact absorbing member along its length to follow a  
contoured portion of a vehicle body.

41. An impact absorbing member substantially as hereinbefore  
described with reference to any one of the figures 1 to 17 of the accompanying  
drawings.

25 42. A method of making an impact absorbing member substantially  
as hereinbefore described with reference to any one of the figures 1 to 17 of the  
accompanying drawings.



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**Application No:** GB 0226603.9  
**Claims searched:** 1-20, 30-40

**Examiner:** Peter Gardiner  
**Date of search:** 12 February 2003

## Patents Act 1977 : Search Report under Section 17

### Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance	
X, Y	X: 1,8,31,35,37,38 Y: 3-5,12-14,20,40	US 5163730	(WELCH) See whole document, in particular stamped metal bracket 48.
X, Y	X: 1,2,8,10,11,17-19 Y: 3-5,12-14,20,40	US 3779595	(SUZUKI <i>et al</i> ) See wavy shaped member 13 in particular.
X, Y	X: 1,2,6,8,10,11,15,17,19,35,38 Y: 3-5,12-14,20,40	JP 2001206177	(AISHIN) See abstract and figures, in particular extruded block 155.
X, Y	X: 1 Y: 20,40	US 6293614 B1	(TAKAHARA <i>et al</i> ) See figures 1, 2 and 13 in particular.
X	1,2,6,32,35,38	US 6254172 B1	(TAKAHARA) See whole document, in particular column 6 lines 16,17 and 44 to 50, and figure 5.
X	1,2,10,11,18,19	EP 0888952 A1	(OTSUKA) See figures 5A-C and 8 in particular.
X	1,9,33,34	US 5564744	(FROST) See whole document, in particular figure 5.

### Categories:

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art
Y	Document indicating lack of inventive step if combined with one or more other documents of same category.	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.

### Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKC<sup>v</sup>:

B7B, F2S

Worldwide search of patent documents classified in the following areas of the IPC<sup>7</sup>:

B60R

14



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**Application No:** GB 0226603.9  
**Claims searched:** 1-20, 30-40

**Examiner:** Peter Gardiner  
**Date of search:** 12 February 2003

The following online and other databases have been used in the preparation of this search report:

WPI, EPODOC, JAPIO